

# Installation Instructions

# Built-In Trim Kits

*JX1124STC*

? **Questions? Call 1.800.561.3344** or Visit our Website at: **GEAppliances.ca**

## □ BEFORE YOU BEGIN

Read these instructions completely and carefully.

- **IMPORTANT** – Save these instructions for local inspector's use.
- **IMPORTANT** – Observe all governing codes and ordinances.
- **Note to Installer** – Be sure to leave these instructions with the Consumer.
- **Note to Consumer** – Keep these instructions for future reference.
- For easier installation and personal safety, we recommend that two people install this microwave oven.
- Do not alter or modify any part of this kit or the oven.
- Unplug the microwave oven before attempting installation of this kit.
- **Skill level** – Installation of this appliance requires basic mechanical and electrical skills.
- **Completion time** – Less than 1 hour
- Proper installation is the responsibility of the installer.
- Product failure due to improper installation is not covered under the Warranty.
- This kit is cUL listed for installation alone. Not for use adjacent to (within 2 feet of) any gas or electric range, cooktop or oven.
- This kit is for use on model: JE1140 STC.

**⚠ WARNING** – This oven must be plugged into a properly grounded 3-hole, 120V receptacle as required by the National Electrical Code.

## FOR YOUR SAFETY:

**⚠ WARNING** – Before beginning the installation, switch power off at service panel and lock the service disconnecting means to prevent power from being switched on accidentally. When the service disconnecting means cannot be locked, securely fasten a prominent warning device, such as a tag, to the service panel.

### PARTS

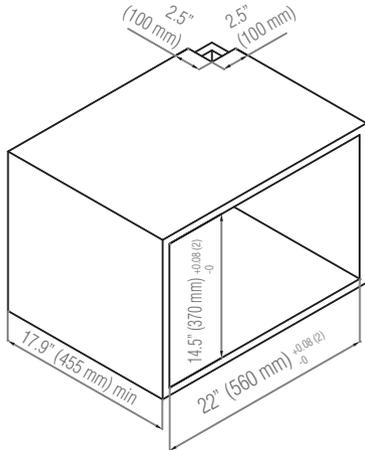
Number	Part	Quantity
1	Screw, M4 x 10	4
2	Customer Supplied Cabinet	Not Included
3	Microwave Oven	Not Included
4	Lower Exhaust Guide	1
5	Screw M4 x 8	7
6	Trim Piece	1
7	Screw M3 x 20	4
8	Upper Exhaust Guide	1

**READ CAREFULLY.**  
**KEEP THESE INSTRUCTIONS.**

# Installation Instructions

## 1 CABINET REQUIREMENTS

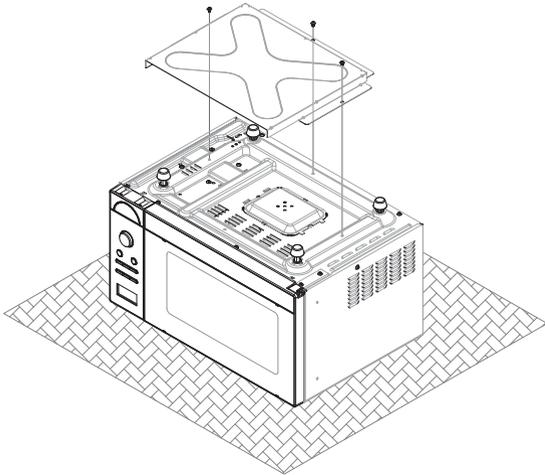
Cabinet must comply with these dimensions.



## 2 INSTALL LOWER EXHAUST GUIDE

Turn the Microwave upside down and install the Lower Exhaust Guide using three M4 x 8 screws.

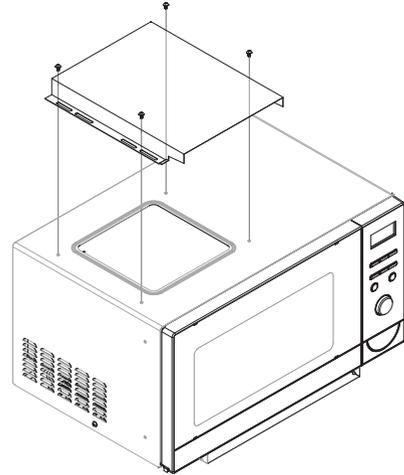
NOTE: Ensure the orientation of the Rear flange is correct (i.e. Opening pointing forward).



## 3 INSTALL UPPER EXHAUST GUIDE

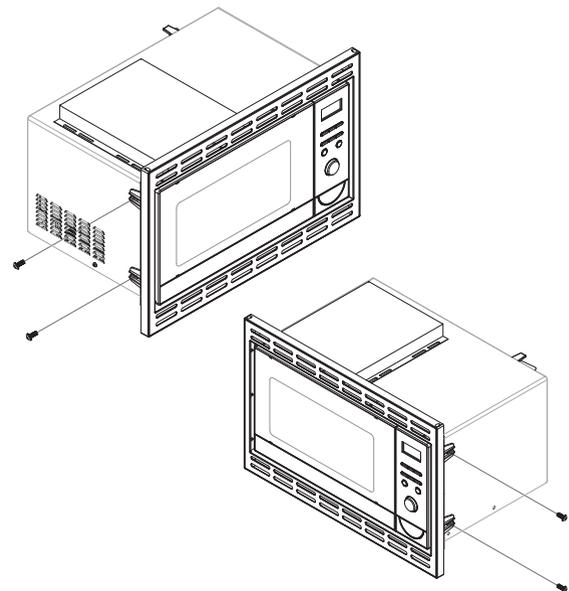
Return the Microwave to its upright position and install the Upper Exhaust Guide using four M4 x 8 screws.

NOTE: Ensure the orientation of the Rear flange is correct (i.e. Opening pointing forward).



## 4 INSTALL TRIM PIECE

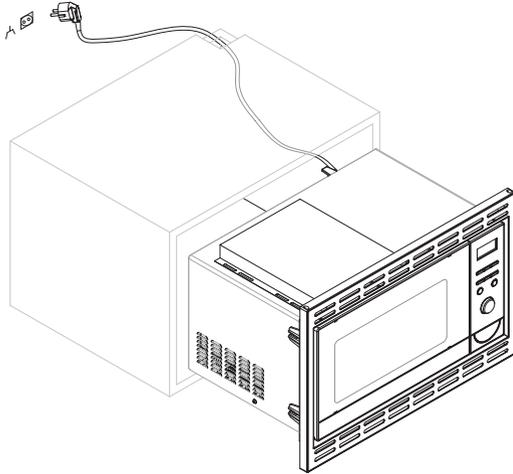
Mount Trim Piece onto the front of the Microwave and secure on both sides using four M4 x 10 screws, 2 on each side.



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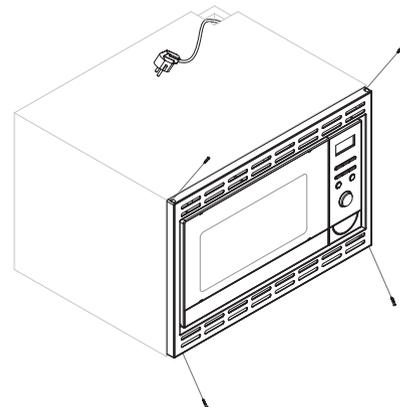
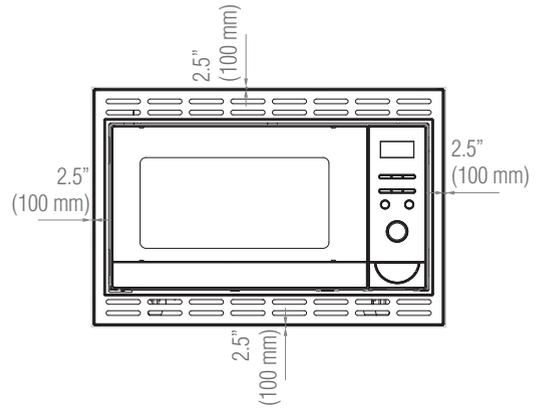
## 5 MOUNT MICROWAVE

- A** Place the Microwave close to the Cabinet opening and fit the Power Cord (Plug End first) through the 2.5" x 2.5" (100 mm x 100 mm) opening.
- B** Slide the microwave into the Cabinet and, at the same time, ensure the Power Cord continues to be drawn through the opening.



## 6 FASTEN THE MICROWAVE

- Centre the Microwave in the opening, pre-drill 4 holes through the Trim Piece into the Cabinet then attach the Microwave/Trim Piece assembly to the Cabinet using 4 M3 x 20 screws (1 in each corner).



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