

⚠️WARNING Electrical Shock Hazard
 Death or serious injury can result from failure to follow these instructions.

- Service by a qualified service technician only.
- Disconnect power before servicing this product.
- Reconnect all grounding devices after service.
- Replace all parts and panels before operating.

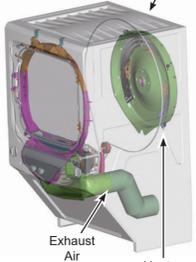
⚠️AVERTISSEMENT Risque de choc électrique
 Vous pouvez être tué ou gravement blessé si vous ne suivez pas ces instructions.

- Réparations seulement par un technicien qualifié.
- Débranchez l'alimentation électrique avant la réparation.
- Rebranchez tous les dispositifs de mise à la terre après la réparation.
- Remettez toutes les pièces et panneaux en place avant d'utiliser l'appareil.

⚠️ADVERTENCIA Riesgo de Descarga Eléctrica
 Usted puede morir o sufrir lesiones graves si no siguen estas instrucciones.

- El servicio técnico sólo debe ser realizado por un técnico calificado.
- Desconecte el suministro de corriente antes de realizar el servicio técnico.
- Luego del servicio técnico, vuelva a conectar todos los dispositivos de conexión a tierra.
- Reemplace todas las piezas y paneles antes de utilizar.

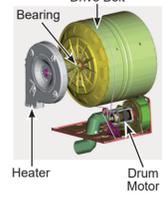
AIR FLOW AND SEALS
 Proper air flow through the dryer is essential for normal operation of the temperature control and safety systems. Air is PULLED into the cabinet from rear and drawn up across the heaters located behind the drum. This hot air is PULLED through the drum rear, across the clothes load, through the lint trap and down the trap duct into the blower. From the blower the air is PUSHED out of the exhaust system. Any air leaks between the air inlet and the blower, such as lower drum front left or trap duct to cabinet front sealing, will result in improper temperatures. The air being pulled down the trap duct to the drum outlet thermostat will be cooler than normal, giving this thermostat a false indication (delayed or no-trip). Leaks ahead of the blower will also reduce the volume of air across the heaters causing hot spots and possible premature failure.



TRAP DUCT SEALING
 To inspect the trap duct for proper sealing, remove the lint filter and look down into the duct. With a light examine the trap duct on all sides where it meets the dryer front for voids in sealing. Leaks may be sealed with permagum.

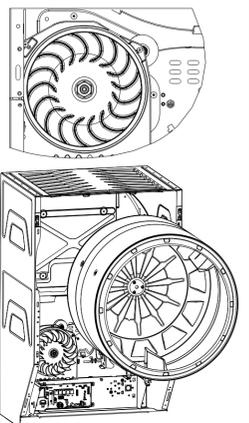
- WHEN FLEXIBLE DUCT IS USED, WE STRONGLY RECOMMEND METALLIC FLEXIBLE DUCT.
- EXHAUST DUCT MUST BE 100mm (4 INCH) DIAMETER
- FOR SPECIFIC EXHAUST SPECIFICATION, REFER TO INSTALLATION INSTRUCTIONS SUPPLIED WITH THE DRYER.

DRIVE BELT
 The drum is rotated counterclockwise, as viewed from the front, at a speed of 47-51 RPM. Belt tension is maintained by a spring-loaded idler pulley and driven by a pulley attached to the rear motor shaft.



5 To Remove Drum:
 Service procedure: After removing the front panel, move the idler pulley to the motor and idler pulley, then release the idler from the motor bracket. Be sure that the belt is correctly routed on the idler pulley and motor pulley. Slowly turn the drum by hand counterclockwise to ensure belt is aligned and not twisted. Drum RPM should be between 45-55 after re-assembly of the front panel. Verify that the slides on the top bearing are in the correct position.

Reassemble note: Re-route the belt on the motor and idler pulley, then release the idler from the motor bracket. Be sure that the belt is correctly routed on the idler pulley and motor pulley. Slowly turn the drum by hand counterclockwise to ensure belt is aligned and not twisted. Drum RPM should be between 45-55 after re-assembly of the front panel. Verify that the slides on the top bearing are in the correct position.

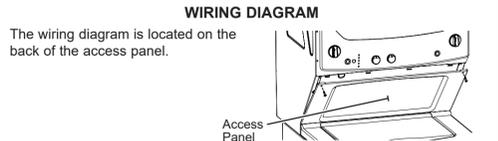


SERVICE PARTS AND LUBRICATION

Motor & Pulley (24" models) 115V-60Hz	WE17X22214
Motor & Pulley (27" models) 115V-60Hz	WE49X27320
Drive Belt (24" models)	WE12M51
Drive Belt (27" models)	WE12M29
Idler Arm	WE12M50
Drum Bearing Sleeve	WE1M462
Blower Wheel	WE16X20393
Grease - Idler Bearing	WE25X46

LONG VENT MODELS ONLY:
 Motor & Pulley (27" LV models) 115V-60Hz WE49X27321
 Idler Arm (LV models) WE03X27283

SERVICE NOTE:
 Some replacement parts may have more terminal connections than the original part. Wire the new part to the same numbered terminals as the original part and disregard the unused terminals unless a special instruction is provided.



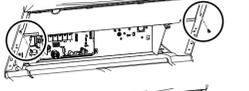
1 To Remove Access Panel:

1. Remove two screws at top left and right corners of the access panel.
2. Lift slightly, pull straight out and tilt the panel down. The wiring diagram is mounted to the access panel.



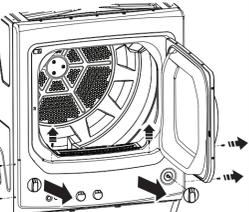
2 To Remove Heat Shield & Connectors:

- To unplug the connectors, remove the two screws in the middle of the heat shield and pull it straight out.



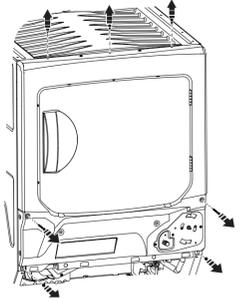
3 To Remove Control Panel:

- Unscrew the screws around the control panel (open the door to see some). Pull straight out slightly on the control panel to remove the dryer knob, remove the dryer knob and remove the control panel.



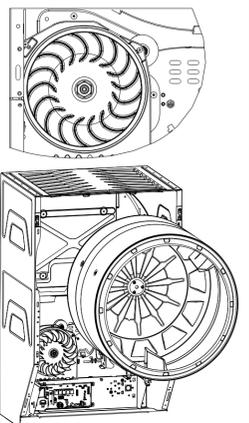
4 To Remove Front Panel:

- Remove the front panel mounting screws - 4 screws near the bottom and 3 screws on the top.
- Lift the front panel up, to release the mounting clips, and then remove it.



5 To Remove Drum:
 Service procedure: After removing the front panel, move the idler pulley to the motor and idler pulley, then release the idler from the motor bracket. Be sure that the belt is correctly routed on the idler pulley and motor pulley. Slowly turn the drum by hand counterclockwise to ensure belt is aligned and not twisted. Drum RPM should be between 45-55 after re-assembly of the front panel. Verify that the slides on the top bearing are in the correct position.

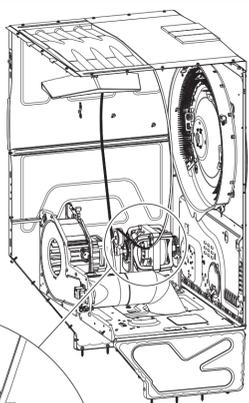
Reassemble note: Re-route the belt on the motor and idler pulley, then release the idler from the motor bracket. Be sure that the belt is correctly routed on the idler pulley and motor pulley. Slowly turn the drum by hand counterclockwise to ensure belt is aligned and not twisted. Drum RPM should be between 45-55 after re-assembly of the front panel. Verify that the slides on the top bearing are in the correct position.



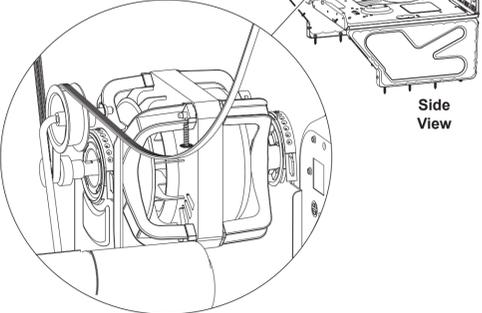
ELECTRIC DRYER & UNITIZED LAUNDRY CENTER APPLIANCE WIRING DIAGRAM

6 For Long Vent Models Only:

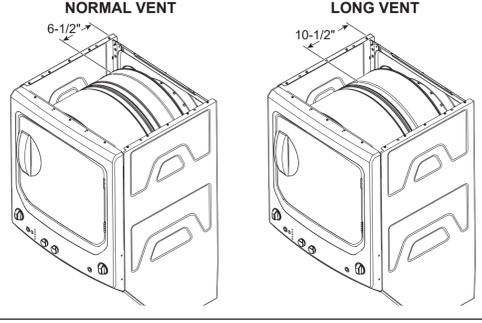
1. Belt removal: Grasp the pulley, force it to the left 1" to 2" and hook the pulley shaft on the bracket idler arm ensuring that the cap nut assembly is behind the bracket.



2. Long vent: Idler arm hooked.



3. Belt re-location: The belt must be placed and run in the back groove position for both normal and long vent models.



TIME CHART

TIME	TEMPERATURE	FUNCTION
0-15 MIN	120 ± 5	DRUM HEATING
15-30 MIN	120 ± 5	DRUM HEATING
30-45 MIN	120 ± 5	DRUM HEATING
45-60 MIN	120 ± 5	DRUM HEATING
60-75 MIN	120 ± 5	DRUM HEATING
75-90 MIN	120 ± 5	DRUM HEATING
90-105 MIN	120 ± 5	DRUM HEATING
105-120 MIN	120 ± 5	DRUM HEATING
120-135 MIN	120 ± 5	DRUM HEATING
135-150 MIN	120 ± 5	DRUM HEATING
150-165 MIN	120 ± 5	DRUM HEATING
165-180 MIN	120 ± 5	DRUM HEATING
180-195 MIN	120 ± 5	DRUM HEATING
195-210 MIN	120 ± 5	DRUM HEATING
210-225 MIN	120 ± 5	DRUM HEATING
225-240 MIN	120 ± 5	DRUM HEATING
240-255 MIN	120 ± 5	DRUM HEATING
255-270 MIN	120 ± 5	DRUM HEATING
270-285 MIN	120 ± 5	DRUM HEATING
285-300 MIN	120 ± 5	DRUM HEATING
300-315 MIN	120 ± 5	DRUM HEATING
315-330 MIN	120 ± 5	DRUM HEATING
330-345 MIN	120 ± 5	DRUM HEATING
345-360 MIN	120 ± 5	DRUM HEATING
360-375 MIN	120 ± 5	DRUM HEATING
375-390 MIN	120 ± 5	DRUM HEATING
390-405 MIN	120 ± 5	DRUM HEATING
405-420 MIN	120 ± 5	DRUM HEATING
420-435 MIN	120 ± 5	DRUM HEATING
435-450 MIN	120 ± 5	DRUM HEATING
450-465 MIN	120 ± 5	DRUM HEATING
465-480 MIN	120 ± 5	DRUM HEATING
480-495 MIN	120 ± 5	DRUM HEATING
495-510 MIN	120 ± 5	DRUM HEATING
510-525 MIN	120 ± 5	DRUM HEATING
525-540 MIN	120 ± 5	DRUM HEATING
540-555 MIN	120 ± 5	DRUM HEATING
555-570 MIN	120 ± 5	DRUM HEATING
570-585 MIN	120 ± 5	DRUM HEATING
585-600 MIN	120 ± 5	DRUM HEATING
600-615 MIN	120 ± 5	DRUM HEATING
615-630 MIN	120 ± 5	DRUM HEATING
630-645 MIN	120 ± 5	DRUM HEATING
645-660 MIN	120 ± 5	DRUM HEATING
660-675 MIN	120 ± 5	DRUM HEATING
675-690 MIN	120 ± 5	DRUM HEATING
690-705 MIN	120 ± 5	DRUM HEATING
705-720 MIN	120 ± 5	DRUM HEATING
720-735 MIN	120 ± 5	DRUM HEATING
735-750 MIN	120 ± 5	DRUM HEATING
750-765 MIN	120 ± 5	DRUM HEATING
765-780 MIN	120 ± 5	DRUM HEATING
780-795 MIN	120 ± 5	DRUM HEATING
795-810 MIN	120 ± 5	DRUM HEATING
810-825 MIN	120 ± 5	DRUM HEATING
825-840 MIN	120 ± 5	DRUM HEATING
840-855 MIN	120 ± 5	DRUM HEATING
855-870 MIN	120 ± 5	DRUM HEATING
870-885 MIN	120 ± 5	DRUM HEATING
885-900 MIN	120 ± 5	DRUM HEATING
900-915 MIN	120 ± 5	DRUM HEATING
915-930 MIN	120 ± 5	DRUM HEATING
930-945 MIN	120 ± 5	DRUM HEATING
945-960 MIN	120 ± 5	DRUM HEATING
960-975 MIN	120 ± 5	DRUM HEATING
975-990 MIN	120 ± 5	DRUM HEATING
990-1005 MIN	120 ± 5	DRUM HEATING
1005-1020 MIN	120 ± 5	DRUM HEATING
1020-1035 MIN	120 ± 5	DRUM HEATING
1035-1050 MIN	120 ± 5	DRUM HEATING
1050-1065 MIN	120 ± 5	DRUM HEATING
1065-1080 MIN	120 ± 5	DRUM HEATING
1080-1095 MIN	120 ± 5	DRUM HEATING
1095-1110 MIN	120 ± 5	DRUM HEATING
1110-1125 MIN	120 ± 5	DRUM HEATING
1125-1140 MIN	120 ± 5	DRUM HEATING
1140-1155 MIN	120 ± 5	DRUM HEATING
1155-1170 MIN	120 ± 5	DRUM HEATING
1170-1185 MIN	120 ± 5	DRUM HEATING
1185-1200 MIN	120 ± 5	DRUM HEATING
1200-1215 MIN	120 ± 5	DRUM HEATING
1215-1230 MIN	120 ± 5	DRUM HEATING
1230-1245 MIN	120 ± 5	DRUM HEATING
1245-1260 MIN	120 ± 5	DRUM HEATING
1260-1275 MIN	120 ± 5	DRUM HEATING
1275-1290 MIN	120 ± 5	DRUM HEATING
1290-1305 MIN	120 ± 5	DRUM HEATING
1305-1320 MIN	120 ± 5	DRUM HEATING
1320-1335 MIN	120 ± 5	DRUM HEATING
1335-1350 MIN	120 ± 5	DRUM HEATING
1350-1365 MIN	120 ± 5	DRUM HEATING
1365-1380 MIN	120 ± 5	DRUM HEATING
1380-1395 MIN	120 ± 5	DRUM HEATING
1395-1410 MIN	120 ± 5	DRUM HEATING
1410-1425 MIN	120 ± 5	DRUM HEATING
1425-1440 MIN	120 ± 5	DRUM HEATING
1440-1455 MIN	120 ± 5	DRUM HEATING
1455-1470 MIN	120 ± 5	DRUM HEATING
1470-1485 MIN	120 ± 5	DRUM HEATING
1485-1500 MIN	120 ± 5	DRUM HEATING
1500-1515 MIN	120 ± 5	DRUM HEATING
1515-1530 MIN	120 ± 5	DRUM HEATING
1530-1545 MIN	120 ± 5	DRUM HEATING
1545-1560 MIN	120 ± 5	DRUM HEATING
1560-1575 MIN	120 ± 5	DRUM HEATING
1575-1590 MIN	120 ± 5	DRUM HEATING
1590-1605 MIN	120 ± 5	DRUM HEATING
1605-1620 MIN	120 ± 5	DRUM HEATING
1620-1635 MIN	120 ± 5	DRUM HEATING
1635-1650 MIN	120 ± 5	DRUM HEATING
1650-1665 MIN	120 ± 5	DRUM HEATING
1665-1680 MIN	120 ± 5	DRUM HEATING
1680-1695 MIN	120 ± 5	DRUM HEATING
1695-1710 MIN	120 ± 5	DRUM HEATING
1710-1725 MIN	120 ± 5	DRUM HEATING
1725-1740 MIN	120 ± 5	DRUM HEATING
1740-1755 MIN	120 ± 5	DRUM HEATING
1755-1770 MIN	120 ± 5	DRUM HEATING
1770-1785 MIN	120 ± 5	DRUM HEATING
1785-1800 MIN	120 ± 5	DRUM HEATING
1800-1815 MIN	120 ± 5	DRUM HEATING
1815-1830 MIN	120 ± 5	DRUM HEATING
1830-1845 MIN	120 ± 5	DRUM HEATING
1845-1860 MIN	120 ± 5	DRUM HEATING
1860-1875 MIN	120 ± 5	DRUM HEATING
1875-1890 MIN	120 ± 5	DRUM HEATING
1890-1905 MIN	120 ± 5	DRUM HEATING
1905-1920 MIN	120 ± 5	DRUM HEATING
1920-1935 MIN	120 ± 5	DRUM HEATING
1935-1950 MIN	120 ± 5	DRUM HEATING
1950-1965 MIN	120 ± 5	DRUM HEATING
1965-1980 MIN	120 ± 5	DRUM HEATING
1980-1995 MIN	120 ± 5	DRUM HEATING
1995-2010 MIN	120 ± 5	DRUM HEATING
2010-2025 MIN	120 ± 5	DRUM HEATING
2025-2040 MIN	120 ± 5	DRUM HEATING
2040-2055 MIN	120 ± 5	DRUM HEATING
2055-2070 MIN	120 ± 5	DRUM HEATING
2070-2085 MIN	120 ± 5	DRUM HEATING
2085-2100 MIN	120 ± 5	DRUM HEATING
2100-2115 MIN	120 ± 5	DRUM HEATING
2115-2130 MIN	120 ± 5	DRUM HEATING
2130-2145 MIN	120 ± 5	DRUM HEATING
2145-2160 MIN	120 ± 5	DRUM HEATING
2160-2175 MIN	120 ± 5	DRUM HEATING
2175-2190 MIN	120 ± 5	DRUM HEATING
2190-2205 MIN	120 ± 5	DRUM HEATING
2205-2220 MIN	120 ± 5	DRUM HEATING
2220-2235 MIN	120 ± 5	DRUM HEATING
2235-2250 MIN	120 ± 5	DRUM HEATING
2250-2265 MIN	120 ± 5	DRUM HEATING
2265-2280 MIN	120 ± 5	DRUM HEATING
2280-2295 MIN	120 ± 5	DRUM HEATING
2295-2310 MIN	120 ± 5	DRUM HEATING
2310-2325 MIN	120 ± 5	DRUM HEATING
2325-2340 MIN	120 ± 5	DRUM HEATING
2340-2355 MIN	120 ± 5	DRUM HEATING
2355-2370 MIN	120 ± 5	DRUM HEATING
2370-2385 MIN	120 ± 5	DRUM HEATING
2385-2400 MIN	120 ± 5	DRUM HEATING
2400-2415 MIN	120 ± 5	DRUM HEATING
2415-2430 MIN	120 ± 5	DRUM HEATING
2430-2445 MIN	120 ± 5	DRUM HEATING
2445-2460 MIN	120 ± 5	DRUM HEATING
2460-2475 MIN	120 ± 5	DRUM HEATING
2475-2490 MIN	120 ± 5	DRUM HEATING
2490-2505 MIN	120 ± 5	DRUM HEATING
2505-2520 MIN	120 ± 5	DRUM HEATING
2520-2535 MIN	120 ± 5	DRUM HEATING
2535-2550 MIN	120 ± 5	DRUM HEATING
2550-2565 MIN	120 ± 5	DRUM HEATING
2565-2580 MIN	120 ± 5	DRUM HEATING
2580-2595 MIN	120 ± 5	DRUM HEATING
2595-2610 MIN	120 ± 5	DRUM HEATING
2610-2625 MIN	120 ± 5	DRUM HEATING
2625-2640 MIN	120 ± 5	DRUM HEATING
2640-2655 MIN	120 ± 5	DRUM HEATING
2655-2670 MIN	120 ± 5	DRUM HEATING
2670-2685 MIN	120 ± 5	DRUM HEATING
2685-2700 MIN	120 ± 5	DRUM HEATING
2700-2715 MIN	120 ± 5	DRUM HEATING
2715-2730 MIN	120 ± 5	DRUM HEATING
2730-2745 MIN	120 ± 5	DRUM HEATING
2745-2760 MIN	120 ± 5	DRUM HEATING
2760-2775 MIN		

